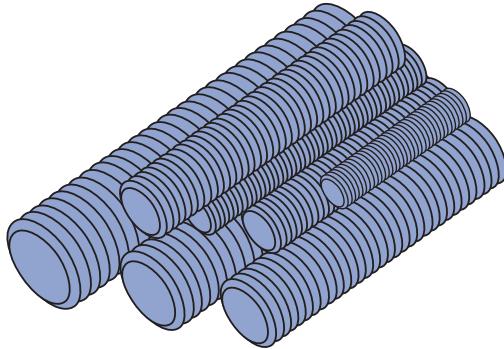


**STEEL THREADED ROD**


Standard Length 12' (3.7m)

Low Carbon Steel  
 F<sub>y</sub> = 32,000 psi minimum  
 F<sub>t</sub> = 52,000 psi minimum

Part No.	Size	Wt/100 Ft. Lbs (kg)
HTHR025	1/4" x 20	13 (5.9)
HTHR031	5/16" x 18	20 (9.1)
HTHR037	3/8" x 16	30 (13.6)
HTHR044	7/16" x 14	30 (13.6)
HTHR050	1/2" x 13	53 (24.0)
HTHR062	5/8" x 11	84 (38.1)
HTHR075	3/4" x 10	124 (56.2)
HTHR087	7/8" x 9	170 (77.1)
HTHR100	1" x 8	223 (101.2)

**LOAD CARRYING CAPACITY OF THREADED HOT ROLLED STEEL  
CONFORMING TO ASTM A575 AND A576**

Threaded Rod Loads for Piping Applications (based on MSS SP-58)		
Nominal Dia.	Root Area In <sup>2</sup> (mm <sup>2</sup> )	Max. Safe Load at 650°F (343°C) Lbs (kN)
5/16	0.068 (43.9)	730 (3.25)
1/2	0.126 (81.3)	1,350 (6.01)
3/8	0.202 (130.3)	2,160 (9.61)
3/4	0.302 (194.8)	3,230 (14.37)
7/8	0.419 (270.3)	4,480 (19.93)
1	0.552 (356.1)	5,900 (26.24)

Threaded Rod Loads for Structural Applications		
(Based on AISC, Steel Construction Manual, ASD, 9th Edition. Per AISC, Allowed Tensile Stress = 0.33 * F <sub>u</sub> )		
Nominal Dia.	Nominal Area In <sup>2</sup> (mm <sup>2</sup> )	Allowed Tension Load Lbs (kN)
1/4	0.049 (31.6)	840 (3.74)
5/16	0.110 (71.0)	1,890 (8.41)
3/8	0.150 (96.8)	2,570 (11.43)
1/2	0.196 (126.5)	3,360 (14.95)
3/4	0.307 (198.2)	5,260 (23.40)
7/8	0.442 (285.4)	7,580 (33.72)
1	0.601 (388.0)	10,310 (45.86)
	0.785 (506.8)	13,470 (59.92)

**MATERIAL**

Unistrut channel nuts are manufactured from mild steel bars, and after machining operations are completed, they are case hardened, assuring positive biting action into the inturned edge of the Unistrut channel.

Bolt Size	Channel Nut ASTM
1/4" & 5/16"	A1011 SS GR45
3/8", 7/16" & 1/2"	A576 GR1015 Modified
5/8" & 3/4"	A36 or A675 GR60
7/8"	A36

**FINISHES**

Nuts, bolts and washers are electro-galvanized (EG), ASTM B633 Type III SC1 finish, unless otherwise noted.

Many hardware items are also available in stainless steel. Consult factory for ordering information.

**Project:** \_\_\_\_\_

**Approval Stamp:** \_\_\_\_\_

**Architect / Engineer:** \_\_\_\_\_

**Date:** \_\_\_\_\_ **Phone:** \_\_\_\_\_

**Contractor:** \_\_\_\_\_

**Address:** \_\_\_\_\_

**Notes 1:** \_\_\_\_\_

**Notes 2:** \_\_\_\_\_